



**Course Information**

<b>Course Title</b>	Introduction to Shielded Metal Arc Welding
<b>Course Prefix, Num. and Title</b>	WLDG 1428
<b>Division</b>	Vocational Science: Welding Technology
<b>Department</b>	Welding Technology
<b>Course Type</b>	WECM Course
<b>Course Catalog Description</b>	An introduction to the shielded metal arc welding process. Emphasis placed on power sources, electrode selection, oxy-fuel cutting and various joint designs. Instruction provided in SMAW fillet welds in various positions.
<b>Pre-Requisites</b>	none
<b>Co-Requisites</b>	none

**Semester Credit Hours**

<b>Total Semester Credit Hours (SCH): Lecture Hours:</b>	4:3:4
<b>Lab/Other Hours</b>	
<b>Equated Pay Hours</b>	5
<b>Lab/Other Hours Breakdown: Lab Hours</b>	4
<b>Lab/Other Hours Breakdown: Clinical Hours</b>	Enter Clinical Hours Here.
<b>Lab/Other Hours Breakdown: Practicum Hours</b>	Enter Practicum Hours Here.
<b>Other Hours Breakdown</b>	List Total Lab/Other Hours Here.

**Approval Signatures**

<b>Title</b>	<b>Signature</b>	<b>Date</b>
<b>Prepared by:</b>		
<b>Department Head:</b>		
<b>Division Chair:</b>		
<b>Dean/VPI:</b>		
<b>Approved by CIR:</b>		

## Additional Course Information

**Topical Outline:** Each offering of this course must include the following topics (be sure to include information regarding lab, practicum, and clinical or other non-lecture instruction).

The use of Shielded Metal Arc Welding process in various Fillet positions: 1F (Flat Fillet), 2F(Horizontal Fillet), 3F (Vertical Fillet) and 4F (Overhead Fillet); including lap-joints and butt-joints. Student will be proficient in all positions. All welds will be assessed by visual inspection.

### **Course Learning Outcomes:**

- Select electrodes and amperage settings for various thicknesses of materials and welding positions
- Define principles of arc welding
- Explain electrode classifications
- Perform SMAW operations in various positions using selected electrodes and different joint designs
- Explain shop safety rules, safety rules for tools and equipment, and personal visual tests on each safety rules.

### **Methods of Assessment:**

- Periodic Written Examinations.
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- Perform welds per AWS code acceptance criteria.
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Required text(s), optional text(s) and/or materials to be supplied by the student:

Welding Fundamentals

Suggested Course Maximum:

20

List any specific or physical requirements beyond a typical classroom required to teach the course.

none

**Course Requirements/Grading System:** Describe any course specific requirements such as research papers or reading assignments and the generalized grading format for the course.

AWS Assignments 40%

Laboratory Assignments 40%

Final Exam 20%

Total 100%

Curriculum Checklist:

- Administrative General Education Course** (from ACGM, but not in WCJC Core) – No additional documents needed.

**Administrative WCJC Core Course.** Attach the Core Curriculum Review Forms

- Critical Thinking
- Communication
- Empirical & Quantitative Skills
- Teamwork
- Social Responsibility
- Personal Responsibility

**WECM Course** -If needed, revise the Program SCANS Matrix and Competencies Checklist